

Device Characterization and modeling

DC-to-Daylight

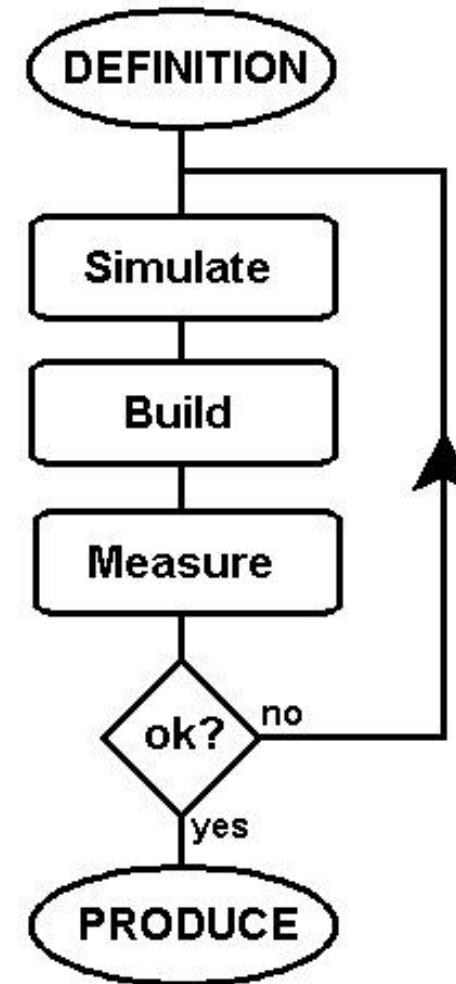
Remi Tuijelaars
bsw TestSystems & Consulting bv

Content

- Introduction
- DC characterization/modeling
 - Pulsed IV
- Capacitances
- AC small-signal measurements
 - For modeling
 - For verification
- Noise and noise parameters
- Power and load-pull measurements

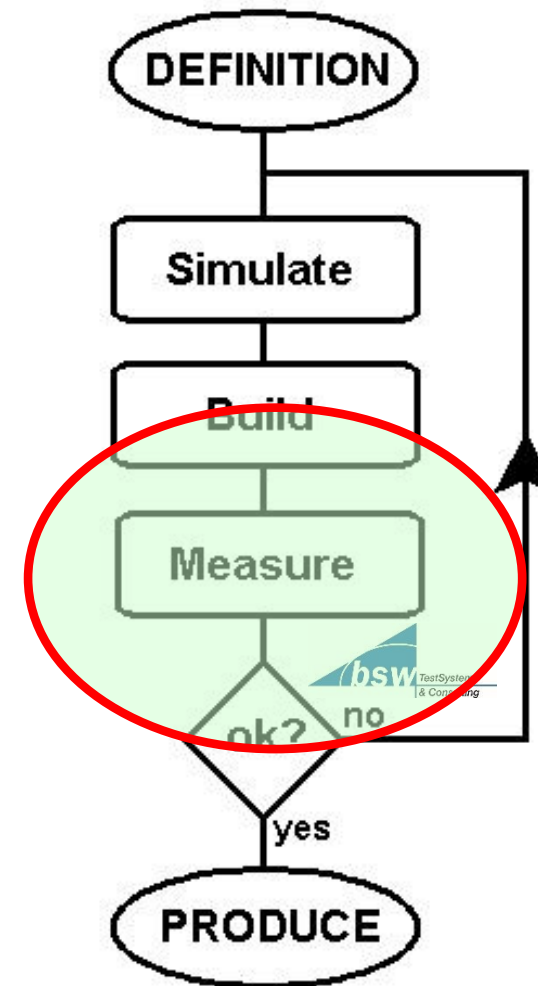
Introduction

- Design Cycle
- Iterative process
- Need good models
and measurement capabilities
- Gain experience:
competitive advantage!



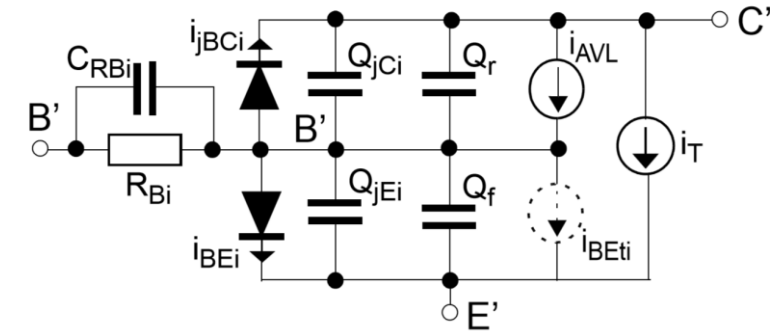
Introduction

- **bsw** TestSystems and Consulting
- Measure:
Turn-key meas. systems
- Build:
component advice and sales
- ok?:
consulting & training services
- Pre-dominantly in μ wave/RF



Introduction

- Semiconductor active device ‘compact’ model:
 - Set of equations or circuit topology
 - Set of parameters
- To create a compact model for use:
 - Choose the topology (‘Model’)
 - Perform many measurements over wide operating range
 - Calculate or extract a basic set of parameters
 - Improve by fitting (all) parameters for good agreement between measurement and simulation.

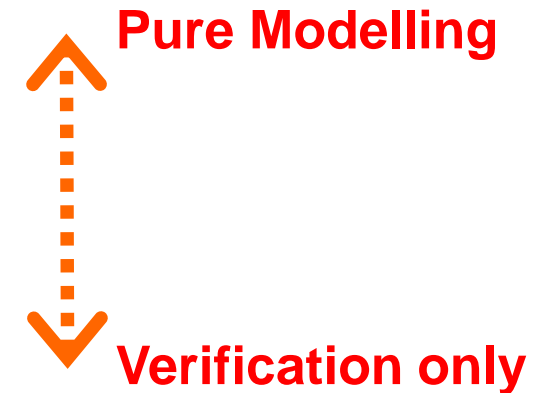


$$i_T = c_{10} \frac{\exp(v_{B'E'}/V_T) - \exp(v_{B'C'}/V_T)}{Q_{pT}}$$

Introduction

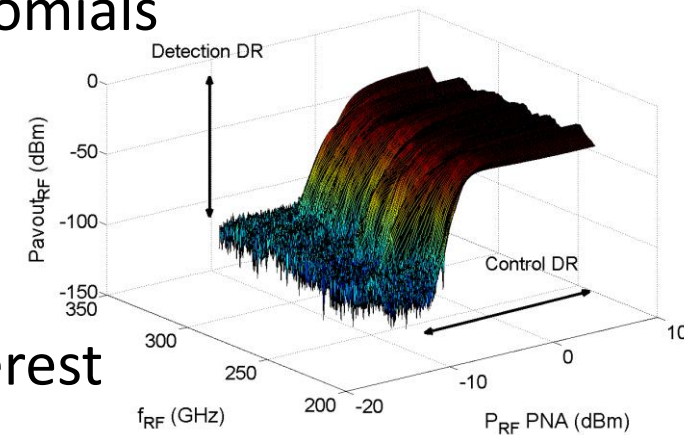
- Typical workflow to generate a compact device model:

- DC characterization/extraction
- C(V) Measurements
- Transient or AC small-signal measurements
- Low frequency Noise or noise parameters
- Large signal, power and load-pull measurements



Introduction

- Semiconductor active device ‘behavior’ model:
 - Huge database of measurements at all modes of operation
 - Set of equations that ‘summarize’ the behavior, e.g. polynomials
 - Set of parameters for the equations (e.g. X-parameters)
- To create a behavior model for use:
 - Perform many measurements over operating range of interest
 - Store as database or fit parameters for the equations
- Model verification is inherent

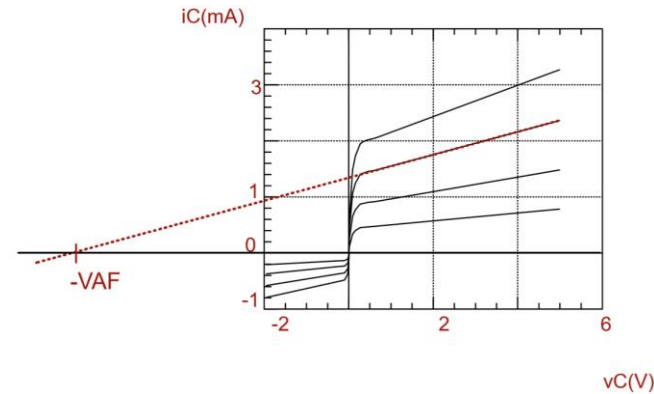


Introduction

- Many different Models for
 - Many different applications
 - Digital ↔ analog
 - Low ↔ high voltage/current
 - Low ↔ high ↔ very high frequency
 - Many different devices and technologies
 - Field-effect, bipolar transistor
 - Si, GaN, GaAs, InP, ...
- Foundries supply active device models
 - For standard applications

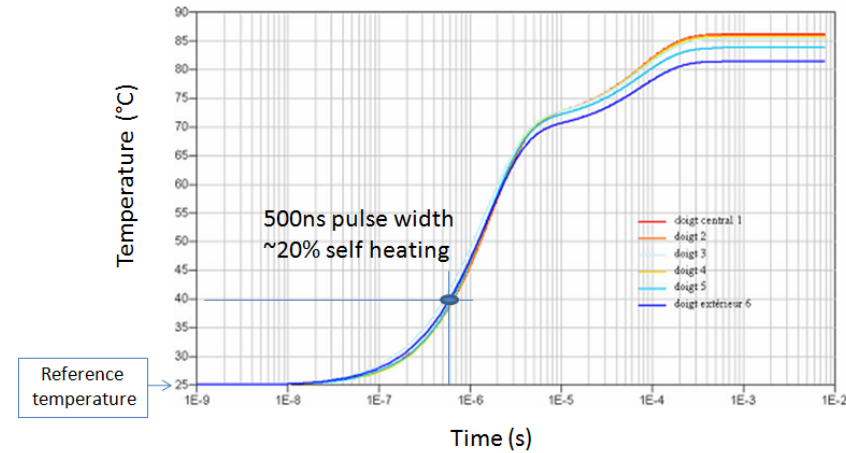
DC Measurements

- Collect DC curves
- Extract parameters
- For all devices and applications
- Equipment:
 - Power supplies and IV meters
 - Curve-tracer
 - SMU's

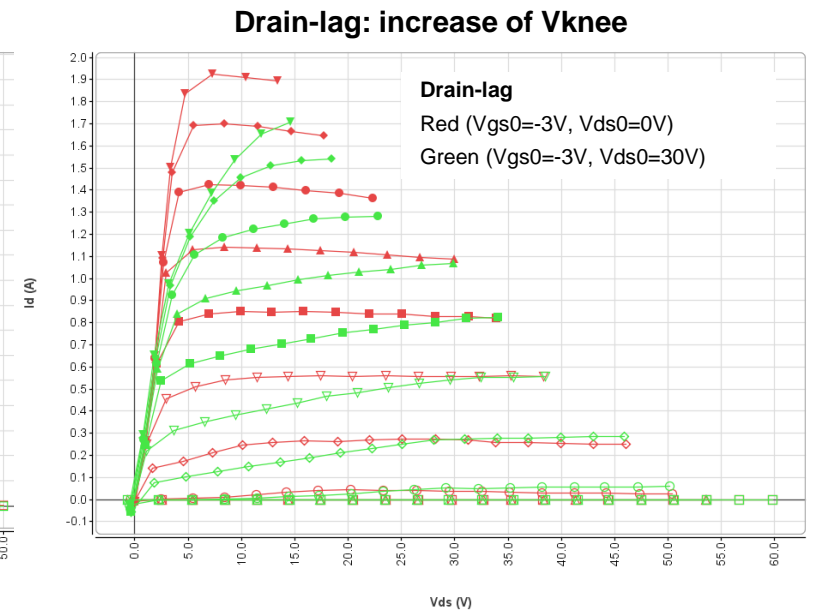
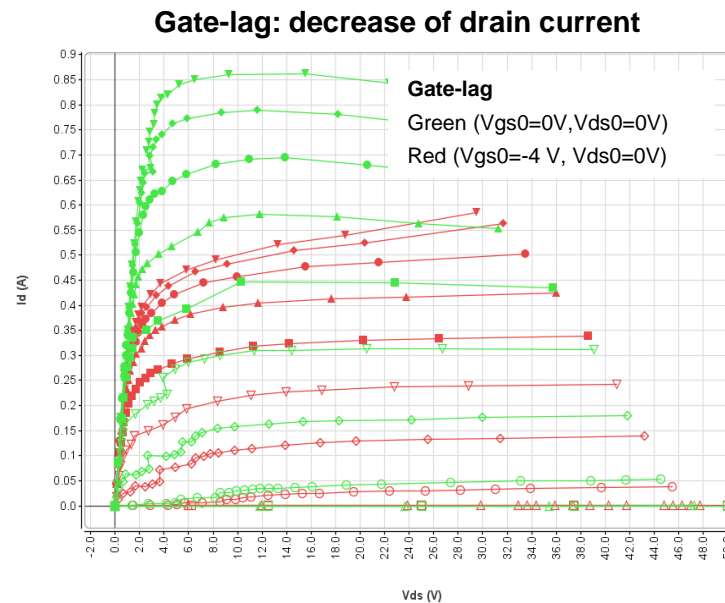


Device issues on DC

- Temperature increase
 - Isothermal measurements?

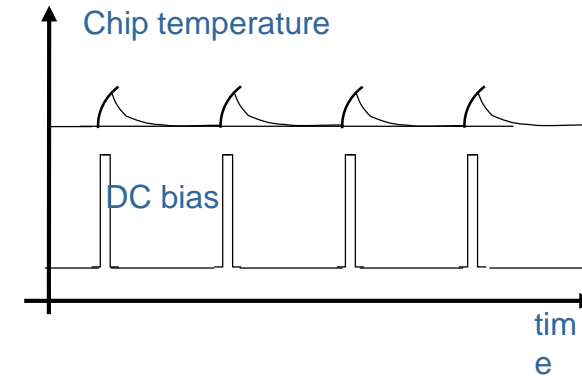
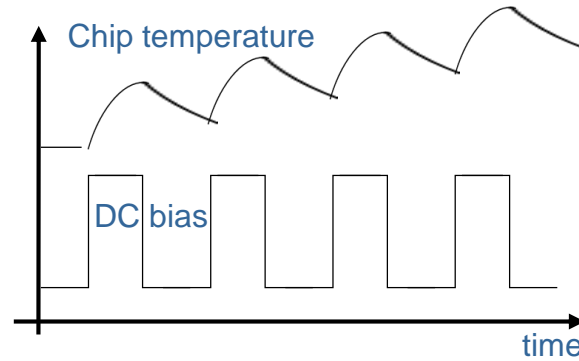


- Traps, memory effects



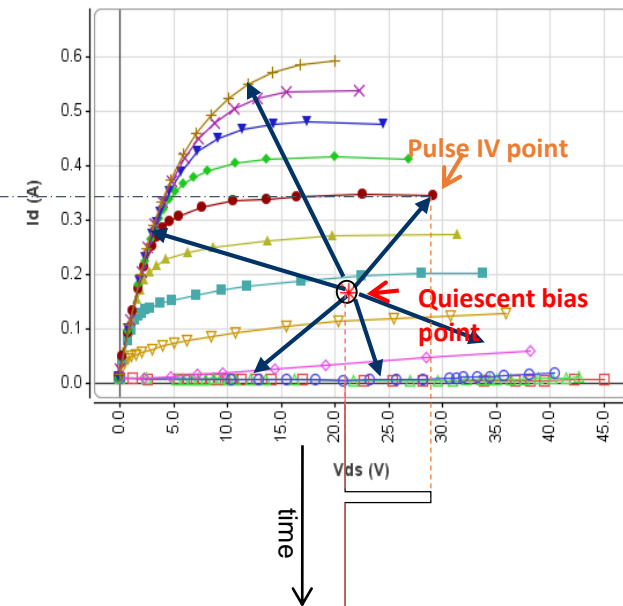
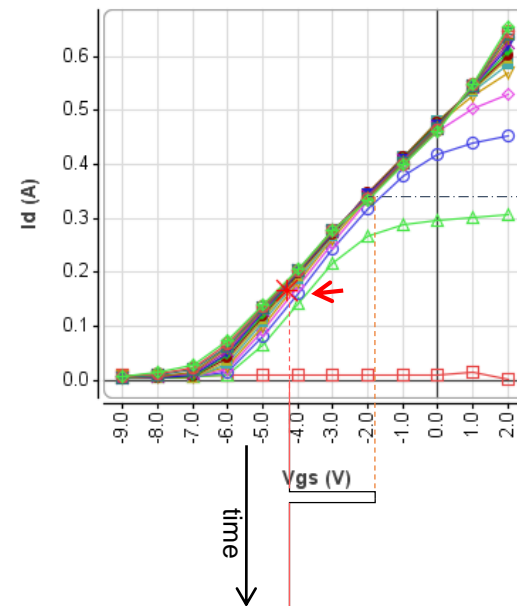
Pulsed IV Measurements

- Low duty-cycle



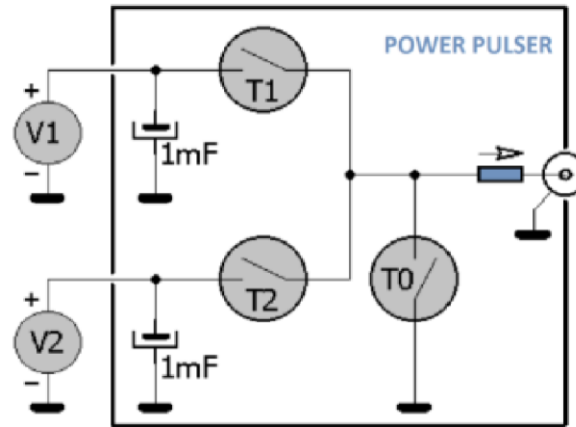
- Select proper quiescent point

- low/current/low voltage
- high current/low voltage
- high voltage/low current



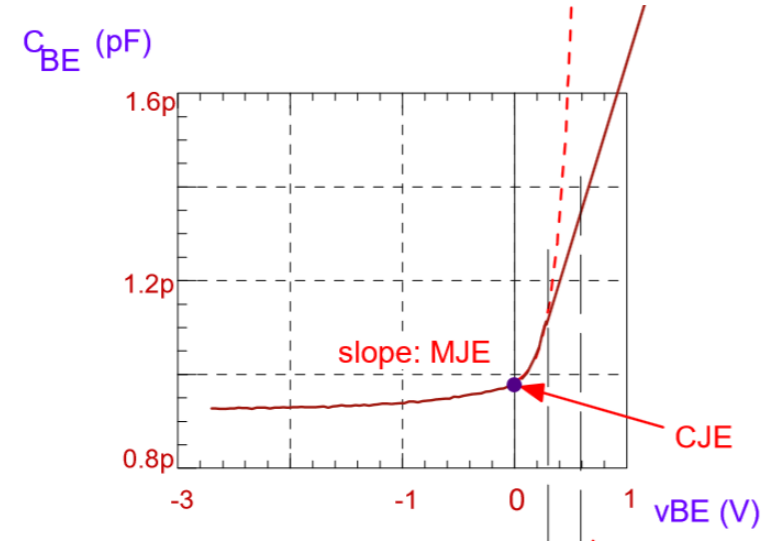
Pulsed IV Measurements

- Hardware with
 - 2 power supplies per channel
 - Sync'd switching between channels
- For power and switching devices
 - GaN
- Issue's:
 - Pulse shape
 - Short pulses are \sim RF



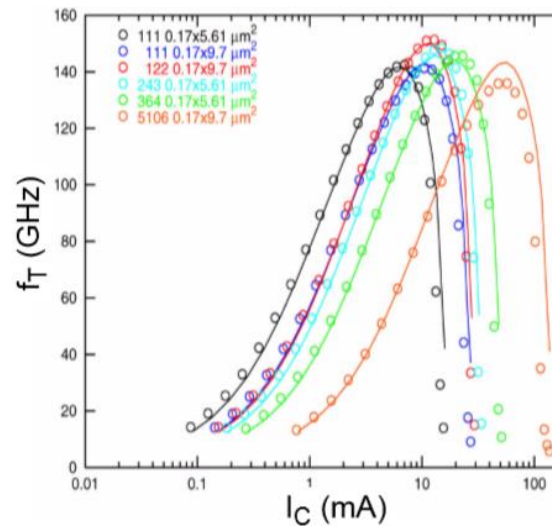
Capacitances

- Capacitances are linked to charges
 - Voltage dependent
- For all devices and applications
- Measure with
 - CV meter
 - from small-signal S-parameters

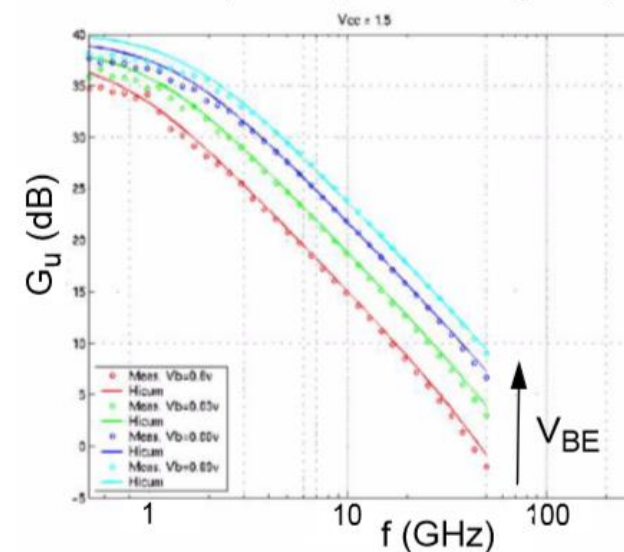


AC Measurements

- Measurements to determine:
 - Transit/delay times
 - Capacitances
 - Parasitic R's
 - Package model, RLCTl's
- Needed in many models
- Verification of analog, small-signal behavior
- Equipment:
 - Dedicated test equipment
 - Vector Network Analyzer – up to mmWave frequencies!

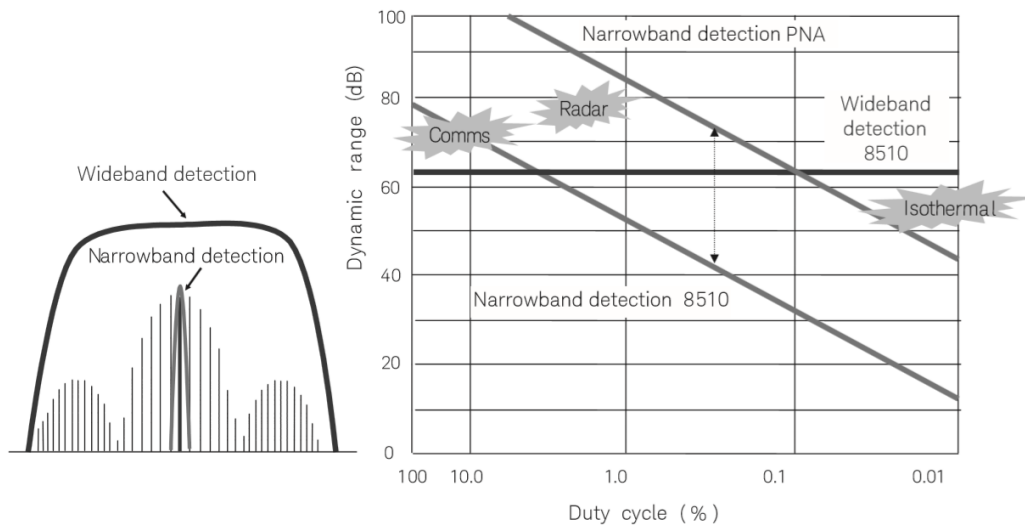
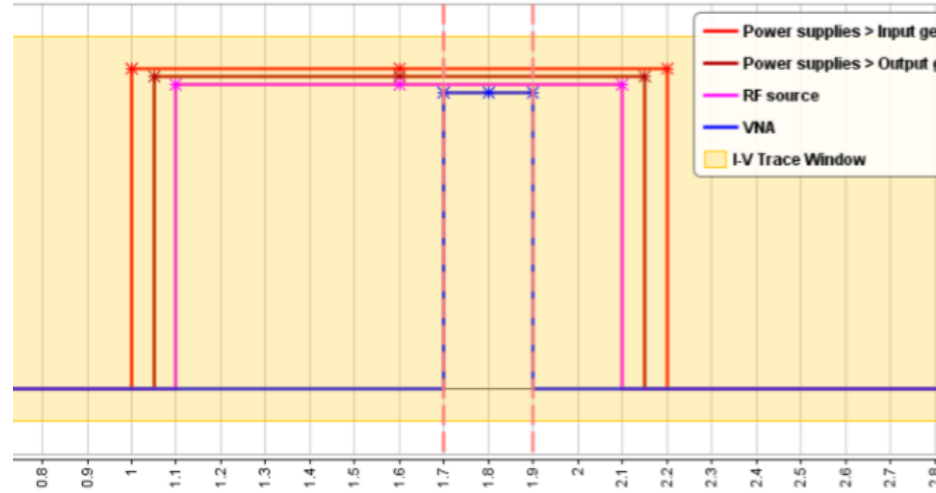


unilateral power gain vs. frequency



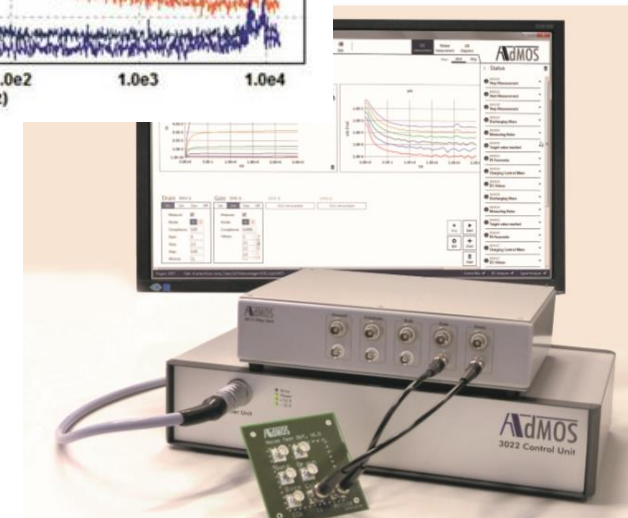
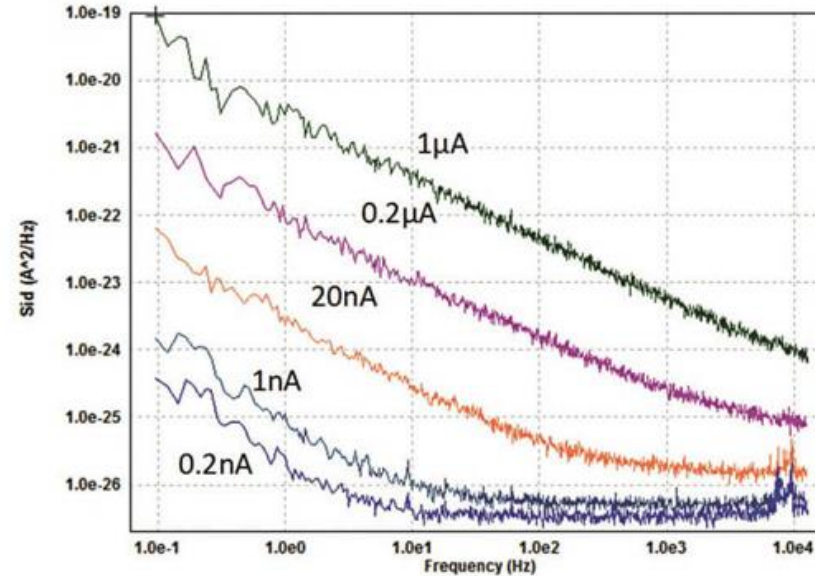
Pulsed S-parameters

- S-parameters
 - in sync with PIV
- PIV-S issue:
 - Dynamic range



Low frequency noise

- Low frequency noise
 - 1/f noise
 - Channel noise
- Needed for
 - low noise, analog devices
 - Process control
- Equipment:
 - Dedicated setup



Noise Figure

- Signal to noise ratio degradation
- Equipment:
 - Sensitive receiver: NFM, SA, VNA

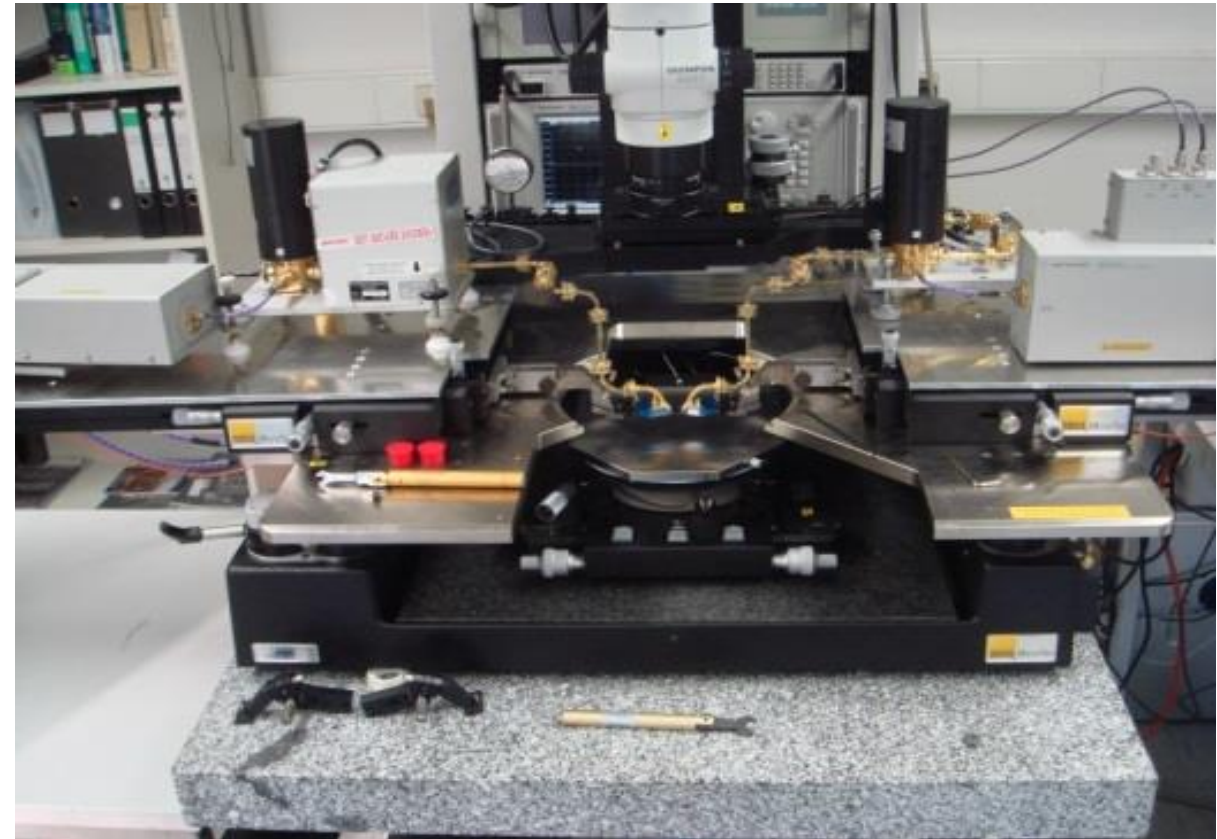
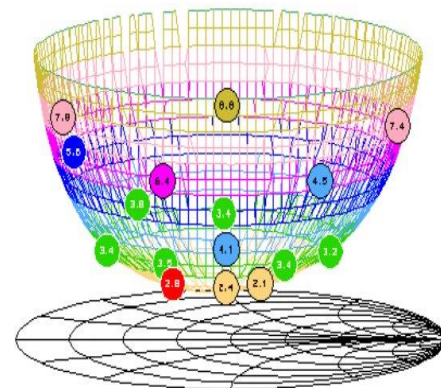
$$F = \frac{\left(\frac{S}{N}\right)_i}{\left(\frac{S}{N}\right)_o} = \frac{N_o}{GN_i}$$



Noise Parameters

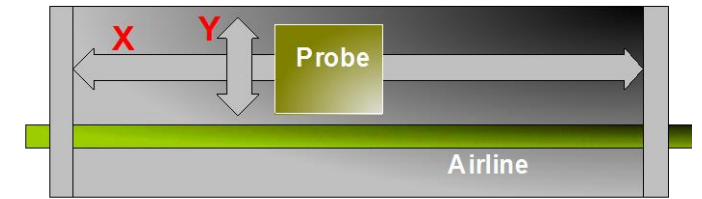
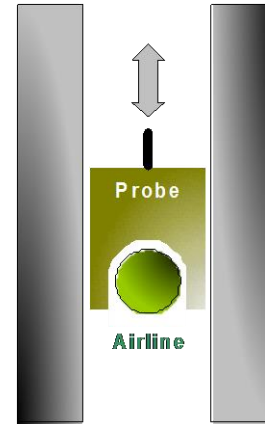
- Dependency of F to source admittance
- For verification:
 - Quality of modeling
 - Quality of device operation
 - Quality of processing
- Needed for
 - low noise, analog RF/ μ wave devices
- Equipment:
 - Dedicated setup
 - Measure S+N

$$F(\Gamma_s) = F_{\min} + 4r_n \frac{|\Gamma_{opt} - \Gamma_s|^2}{(1 - |\Gamma_s|^2) \cdot |1 + \Gamma_{opt}|^2}$$



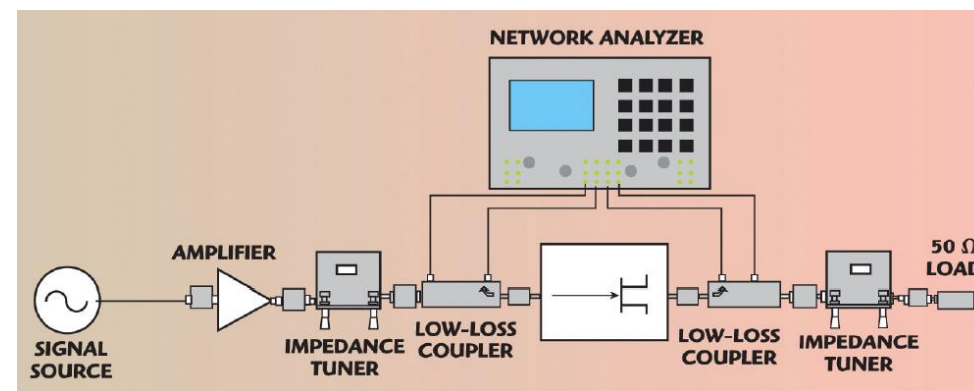
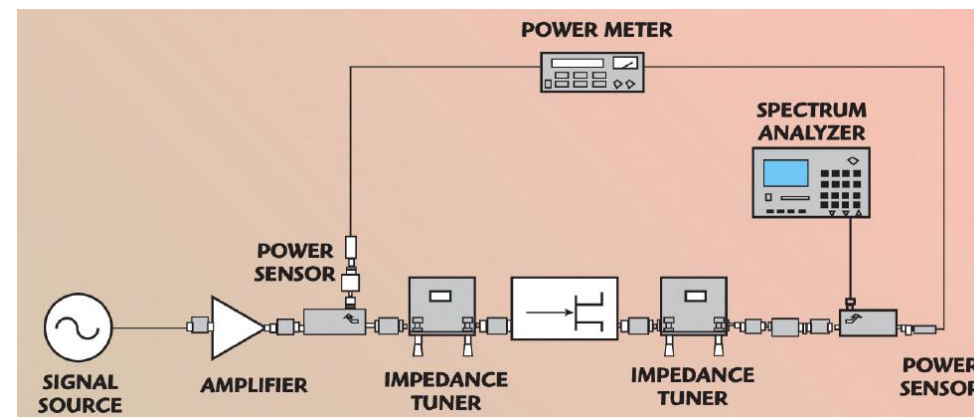
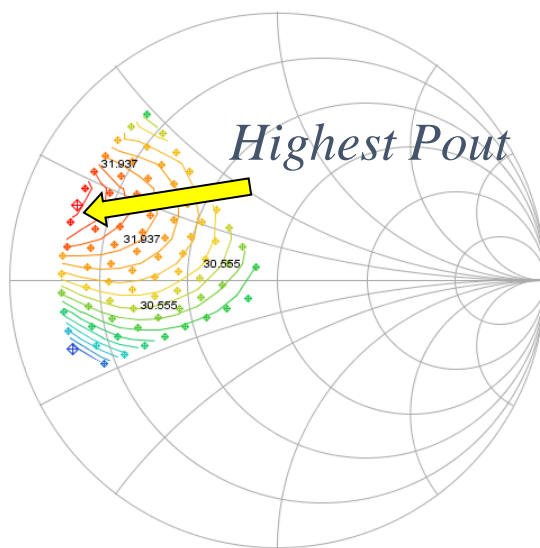
Large Signal measurements

- Device excitation to the max
 - Clipping of waveforms
 - Increased distortion: H2, IM3, ACPR
- Difficult for compact model
 - Switch to behavior model
- Follow application
 - Optimize source/load impedances for best operation → use Impedance **Tuner**



Source/Load-pull

- Large Signal measurement equipment:
 - Tuners
 - VNA
 - Amplifiers
 - Power meter
- Addressing accuracy:
 - Scalar LP: low
 - VNA based LP: good



Trends

- Smaller nodes become more difficult to model
 - Lower voltage/current
 - Higher frequencies
 - Importance of noise
- Even digital cells require more extensive analog design
- Increased use of behavior models for demanding applications
- New technologies entering old design area's
 - E.g. GaN for switched mode power convertors
- 5G boost μ Wave/mmWave applications

Conclusion

- A Birds perspective is given about
 - Active device model types: Compact an Behavior
 - Characterization/measurement techniques for modeling: from DC to daylight
- The modeling work extends further into area's of
 - Lower power (DC)
 - Higher power (DC&RF)
 - Higher frequencies
 - Complexer applications
- Trend is towards an increase of interest and need for modelling and characterization of active devices